

MARCH 2023



SCREEN PRINTED TRANSFERS & MORE

THE ORIGINAL

ULTRA  
INK



FULL COLOR TRANSFERS



HOT PRINTZ  
DIRECT TO FILM TRANSFERS

DON'T BE  
*Be Original*  
FOOLED.


COMMITTED TO QUALITY.  
COMMITTED TO YOU.

YOU DESERVE THE BEST



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 9785 Gateway Road NW  
Elk River, MN 55330

# WHAT CAN WE DO FOR YOU?

WE STRIVE TO GIVE OUR CUSTOMERS THE HIGHEST QUALITY,  
MOST INNOVATIVE PRODUCTS AND BEST SERVICE TO STAY  
ON THE LEADING EDGE OF THE DECORATING INDUSTRY.

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# ULTRA INK™

## SCREEN PRINTED TRANSFERS

Ultra Ink™ is a **FULL COLOR** CMYK process that utilizes a water-based ink and adhesive backing. Ultra Ink™ transfers have a matte appearance, great durability and just like all of our transfers will stretch with your garment. No special formulas needed!



### SHEET SIZE

11.5"wide x 18"tall printable area.

### APPLICATION

Cotton, polyester, cotton-poly blends, dri-fit, uncoated nylon and spandex.

For the most up to date application instructions visit our website.

[WWW.APEXTRANSFERS.COM](http://WWW.APEXTRANSFERS.COM)

### COLORS

Use stock colors or call out Pantones when ordering to ensure the best results. If you do not select colors we will print directly from your provided art file. Do not send artwork in RGB color mode, RGB uses a different range of colors that you cannot achieve with CMYK printing. Please note that colors can look different from screen to print. 100% Pantone match cannot be guaranteed.

WHITE	BLACK	185 C DEVIL RED	2035 C RED	200 C SCARLET	207 C CARDINAL	7428 C MAROON	1905 C PINK	3527 C GREEK PINK	172 C ORANGE
1495 C LIGHT ORANGE	167 C TEXAS ORANGE	107 C YELLOW	1235 C VARSITY GOLD	137 C LIGHT GOLD	2086 C LILAC	2105 C PURPLE	PROCESS BLUE C	292 C LIGHT BLUE	7682 C COLUMBIA BLUE
286 C ROYAL	2766 C NAVY	289C TRUE NAVY	321 C TEAL	2257 C LIME GREEN	2419 C KELLY GREEN	7484 C DARK GREEN	467 C KHAKI	7753 C VEGAS GOLD	4975 C BROWN
COOL GREY 3 C SILVER	COOL GREY 6 C GREY	COOL GREY 9 C DARK GREY	COOL GREY 11 C GRAPHITE						

COLOR CHARTS ARE AVAILABLE!  
CONTACT US FOR MORE DETAILS.



Easy Ink™ spot color transfers are plastisol inks that are laid down separately only in their designated area. Some colors require a white under base for opacity. Easy Ink™ transfers are quick to apply, extremely durable and will slightly stretch with your garment.

# EASY INK™ SCREEN PRINTED TRANSFERS



## SHEET SIZE

11.5"wide x 18"tall printable area.

## APPLICATION

Cotton, polyester, cotton-poly blends, dri-fit, uncoated nylon, burlap/canvas, tri-blends and spandex.

For the most up to date application instructions visit our website.

[WWW.APEXTRANSFERS.COM](http://WWW.APEXTRANSFERS.COM)



## COLORS

Colors shown are for reference only. Verify all selected colors with your Pantone book to get a close match. We offer custom Pantone matching for an additional fee. 100% Pantone match cannot be guaranteed.

*\*Recommended white under base.*

WHITE	BLACK	DEVIL RED	*RED	SCARLET	CARDINAL	MAROON	GREEK PINK	PINK	PURPLE
LILAC	*PROCESS BLUE	LIGHT BLUE	COLUMBIA BLUE	ROYAL	NAVY	TRUE NAVY	TEAL	KELLY GREEN	DARK GREEN
LIME GREEN	ORANGE	LIGHT ORANGE	TEXAS ORANGE	YELLOW	VARSITY GOLD	*LIGHT GOLD	KHAKI	VEGAS GOLD	BROWN
SILVER	GREY	DARK GREY	GRAPHITE	*FL. ORANGE	*FL. YELLOW	*FL. GREEN	*FL. PINK	*FL. BLUE	BLACK SHIMMER
ORANGE SHIMMER	RED SHIMMER	GOLD SHIMMER	SILVER SHIMMER	PURPLE SHIMMER	MARINE SHIMMER	BLUE SHIMMER	MAGENTA SHIMMER	YELLOW SHIMMER	GREEN SHIMMER



Visit [APEXTRANSFERS.COM](http://APEXTRANSFERS.COM) for latest pricing.

EASY INK™ 4

# FASHION INK

## SCREEN PRINTED TRANSFERS

Fashion Ink spot color transfers work great for multi-color distressed or multi-color small detail logos because of an additional adhesive layer. Transfers will have a thin clear outline. Fashion Ink is normally ran without an under base so depending on color they may not be fully opaque.



### FASHION INK vs. EASY INK™

Easy Ink™ uses a color on the sheet to under base all other colors, this is where adhesive is added. Fashion Ink has an additional adhesive layer ran on the entire sheet. Fashion Ink is needed for multi-color small detail logos or multi-color distressed logos.

### SHEET SIZE

11.5"wide x 18"tall printable area.

### APPLICATION

Cotton, polyester, cotton-poly blends, dri-fit, uncoated nylon, burlap/canvas, tri-blends and spandex.

For the most up to date application instructions visit our website.

[WWW.APEXTRANSFERS.COM](http://WWW.APEXTRANSFERS.COM)

## COLORS

Colors shown are for reference only. Verify all selected colors with your Pantone book to get a close match. We offer custom Pantone matching for an additional fee. 100% Pantone match cannot be guaranteed.

*\*Recommended white under base.*

WHITE	BLACK	DEVIL RED	*RED	SCARLET	CARDINAL	MAROON	GREEK PINK	PINK	PURPLE
LILAC	*PROCESS BLUE	LIGHT BLUE	COLUMBIA BLUE	ROYAL	NAVY	TRUE NAVY	TEAL	KELLY GREEN	DARK GREEN
LIME GREEN	ORANGE	LIGHT ORANGE	TEXAS ORANGE	YELLOW	VARSITY GOLD	*LIGHT GOLD	KHAKI	VEGAS GOLD	BROWN
SILVER	GREY	DARK GREY	GRAPHITE	*FL. ORANGE	*FL. YELLOW	*FL. GREEN	*FL. PINK	*FL. BLUE	BLACK SHIMMER
ORANGE SHIMMER	RED SHIMMER	GOLD SHIMMER	SILVER SHIMMER	PURPLE SHIMMER	MARINE SHIMMER	BLUE SHIMMER	MAGENTA SHIMMER	YELLOW SHIMMER	GREEN SHIMMER



Screen printed numbers are printed with our Easy Ink™ formula, are durable enough for all athletic wear and come in a variety of colors/sizes. Screen printed numbers are ordered by the individual digit and can be kept on-hand for easy decorating.

# NUMBERS

## SCREEN PRINTED TRANSFERS



### APPLICATION

Cotton, polyester, cotton-poly blends, dri-fit, uncoated nylon, burlap/canvas, tri-blends and spandex.

For the most up to date application instructions visit our website.

[WWW.APEXTRANSFERS.COM](http://WWW.APEXTRANSFERS.COM)



### Fonts & Sizes

Numbers are available in 4", 6", 8", and 10" tall.

**012345678**

1 COLOR  
Athletic Block

**012345678**

1 COLOR  
Athletic Outline

**012345678**

2 COLOR  
Athletic Block  
(White outline only)

### COLORS

Colors shown are for reference only. Verify all selected colors with your Pantone book to get a close match. Two color stock numbers are only available with a white outline.

*\*Color is not fully opaque.*

WHITE	BLACK	*RED	ORANGE	VARSITY GOLD	KELLY GREEN	ROYAL	NAVY	GREY	BLACK/WHITE
RED/WHITE	ORANGE/WHITE	VARSITY GOLD/WHITE	KELLY GREEN/WHITE	ROYAL/WHITE	NAVY/WHITE	GREY/WHITE			

NOT SEEING WHAT YOU ARE LOOKING FOR?  
WE CAN CREATE CUSTOM FONTS/COLORS FOR AN ADDITIONAL FEE.



Visit [APEXTRANSFERS.COM](http://APEXTRANSFERS.COM) for latest pricing.

NUMBERS 6

# SCREEN PRINTED TRANSFERS

## ART REQUIREMENTS

Artwork must meet requirements below to be considered ready to print. Artwork that does not meet these requirements will incur set-up charges. Any artwork that requires set-up charges will be proofed and must be approved before production.

### ACCEPTED FILE FORMATS

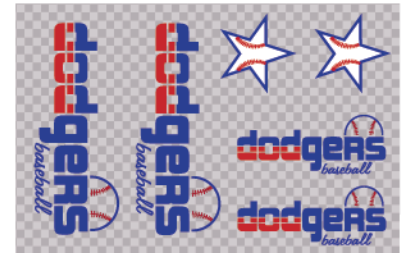
Vector files are preferred. If non-vector art is provided set up fees may apply.



### SHEET SIZE

Set your art board to the printable area and fill that space with your logos. Lay your logos out exactly as you would like them to print inside this area.

**PRINTABLE AREA** | 11.5" x 18"



Example of 11.5" x 18" gang sheet.

### CONVERT FONTS

All type must be converted to a non-editable format. Type that is left live may not display accurately when opened by another computer with a different font library.

**ILLUSTRATOR** | Select all text, go to TYPE menu > CREATE OUTLINES

**PHOTOSHOP** | Select all text, go to LAYER menu > RASTERIZE TYPE

**COREL DRAW** | Select all text, go to ARRANGE menu > CONVERT TO CURVES

AbAb

### CHECK DETAIL

Artwork that does not meet these requirements may not print clearly or may need to be edited to meet these print minimums.

#### ULTRA INK™

PRINTED AREAS must be 2.6 pt. or .036".

\*Areas printing in black or white can follow Easy Ink™ print requirements.

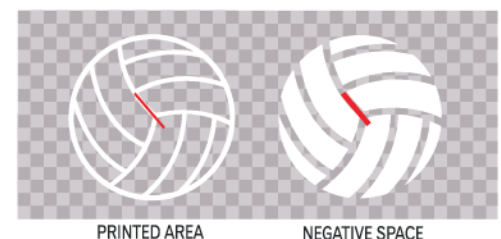
NEGATIVE AREAS recommended to be 2 pt. or .028".

#### EASY INK™ or FASHION INK

PRINTED AREAS must be 1 pt. or .014".

\*Artwork that is 2+ colors may require larger printed areas to account for the under base.

NEGATIVE AREAS recommended to be 2 pt. or .028".



Sublimation is a process that permanently dyes your polyester fabric. Sublimation Transfers are breathable, durable and will not fade.

# SUBLIMATION HEAT TRANSFERS



## SHEET SIZE

### LARGE SHEET

22"wide x 14"tall printable area.

### REGULAR SHEET

14"wide x 10"tall printable area.

## APPLICATION

100% white polyester items.


For the most up to date application instructions visit our website.

[WWW.APEXTRANSFERS.COM](http://WWW.APEXTRANSFERS.COM)



## COLORS

Use stock colors or call out Pantones when ordering to ensure the best results. If you do not select colors we will print directly from your provided art file. Do not send artwork in RGB color mode, RGB uses a different range of colors that you cannot achieve with CMYK printing. Please note that colors can look different from screen to print. 100% Pantone match cannot be guaranteed.

									
BLACK	RED	ROYAL	NAVY	LIGHT GOLD	KELLY	DARK GREEN	SILVER	GRAY	ORANGE
									
COLUMBIA BLUE	ARMY TAN	CREAM	CARDINAL	TEAL	YELLOW	PROCESS BLUE	PURPLE	LIGHT ORANGE	OLD GOLD
									
BROWN	MAROON	KHAKI	VAR. GOLD	PINK	VEGAS GOLD	HOT PINK	AIR FORCE BLUE	GRAPHITE	NEON GREEN
									
DEVIL RED	GREEK PINK	IVORY	TEXAS ORANGE						

COLOR CHARTS ARE AVAILABLE!  
CONTACT US FOR MORE DETAILS.



Visit [APEXTRANSFERS.COM](http://APEXTRANSFERS.COM) for latest pricing.

# HOT PRINTZ

## DIRECT TO FILM TRANSFERS

Direct to film printing is a unique technology that involves printing water-based pigment inks onto a special film for transferring onto garments. DTF transfers are ordered per logo and come to you on a roll. They are a great option for small quantities! All artwork must be sent ready to print.



### PRINTABLE AREA

Multiple print areas to fit your logo size.

### APPLICATION

Cotton, polyester, and cotton-poly blends.

*\*DTF transfers are not available with a migration blocker.*

**Need color matching or art setup?**  
**SEE OUR FULL SERVICE PREMIUM ULTRA INK™**

## COLORS

Use the CMYK codes listed in your artwork to ensure the best results. We print directly from your provided artwork, we do not guarantee any colors. What you see on screen may not be an accurate representation of what prints. Pantones listed are for reference only. **No color matching is available with DTF transfers.**

WHITE 0-0-0-0	BLACK 0-22-29-100	185 C DEVIL RED 0-83-100-13	2035 C RED 0-100-98-13	200 C SCARLET 0-100-79-19	207 C CARDINAL 0-100-65-34	7641 C DARK CARDINAL 0-100-44-53	7428 C MAROON 19-86-38-57	7645 C DARK MAROON 24-70-71-58	706 C LIGHT PINK 0-19-0-1
1905 C PINK 0-40-0-0	3527 C GREEK PINK 17-71-0-0	2039 C HOT PINK 0-81-0-0	170 C CORAL 0-58-58-0	172 C ORANGE 0-65-99-0	1585 C TANGERINE 0-59-100-0	1495 C LIGHT ORANGE 0-48-98-0	167 C TEXAS ORANGE 0-51-99-27	101 C LEMON 0-7-100-0	107 C YELLOW 0-15-98-0
1235 C VARSITY GOLD 0-28-86-0	137 C LIGHT GOLD 0-35-100-0	2086 C LILAC 28-33-0-0	2105 C PURPLE 69-84-0-0	267 C BRIGHT PURPLE 51-66-0-0	2627 C EGGPLANT 31-46-0-57	PROCESS BLUE C PROCESS BLUE 85-0-12-0	639 C CYAN 51-5-0-10	292 C LIGHT BLUE 39-12-0-0	7692 C COLUMBIA BLUE 42-28-0-0
286 C ROYAL 100-80-0-0	2935 C BRIGHT ROYAL 86-57-0-0	2766 C NAVY 100-85-0-35	289 C TRUE NAVY 100-71-10-47	321 C TEAL 73-0-43-0	633 C DARK TEAL 71-0-25-47	2199 C TURQUOISE 45-0-28-0	7472 C MINT 27-0-35-12	2257 C LIME GREEN 37-0-100-20	2419 C KELLY GREEN 60-0-100-27
347 C BRIGHT KELLY 47-0-99-17	7484 C DARK GREEN 58-0-100-54	554 C FOREST GREEN 31-0-81-61	467 C KHAKI 0-8-43-18	7753 C VEGAS GOLD 0-16-100-26	617 C OLD GOLD 0-6-65-26	EGGSHELL 0-2-10-1	7499 C BEIGE 0-6-37-3	7595 C BROWN 0-28-71-71	COOL GREY 3 C SILVER 0-2-13-20
COOL GREY 6 C GREY 0-2-10-26	COOL GREY 9 C DARK GREY 39-33-48-1	431C C GRAPHITE 3-0-21-56							

COLOR CHARTS ARE AVAILABLE!  
 CONTACT US FOR MORE DETAILS.



# HOT PRINTZ- DIRECT TO FILM

## ART REQUIREMENTS

All DTF transfers must be set up ready to print according to the requirements listed. DTF transfers are sent directly to production. If your artwork does not meet these requirements you will be notified and asked to resend.

### ACCEPTED FILE FORMATS

**VECTOR FILES:** AI, EPS, and PDF.

**RASTER FILES:** PNG or TIF with a transparent background (300 dpi).

We do not create artwork, scale logos, or edit colors for this product.



### SET SIZE

Set your logo at the exact size you want it to print inside one of the printable areas listed. Whatever falls inside the printable area is considered one logo. We cannot resize your logo.



**CREST**  
3.5" x 3.5"



**HAT**  
4" x 2.5"



**SMALL**  
9" x 5"



**MEDIUM**  
11" x 9"



**LARGE**  
11" x 11"



**X-LARGE**  
11" x 14"



Example of 3.5" x 3.5" printable area, printing one 3" logo.



Example of 11" x 9" printable area, this is considered one logo.

### CONVERT FONTS

All type must be converted to a non-editable format. Type that is left live may not display accurately when opened by another computer with a different font library.

### COLORS

Use the CMYK codes listed in your artwork to ensure the best results. We print directly from your provided artwork, we do not guarantee any colors.

What you see on screen may not be an accurate representation of what prints.

Any artwork sent in RGB will be converted to CMYK when printed.

Remove any backgrounds on your logos. Any backgrounds left on your artwork will be printed.

Areas that require white ink must be set up as white in your artwork.

AbAb



CMYK codes in your artwork. Not an accurate representation of printed color.



Representation of color when printed using the CMYK codes.

### PRINT REQUIREMENTS

Artwork that does not meet these requirements may not have enough adhesive to apply properly or may close up when printing.

**PRINTED AREAS** must be 1.25 pt or .0175".

**NEGATIVE SPACE** recommended to be 1.25 pt or .0175".

Artwork should have clean hard edges; fades, transparencies, or shadows on edges cannot be printed.

All artwork should have transparent backgrounds.

### NEED COLOR MATCHING OR ART SET UP?

See our full service premium Ultra Ink™.



Vector File or PNG/TIF with transparent background. Any areas showing white will print white.



Artwork must have a hard edge, any fades or soft edges will not produce correctly.



# VINYL HEAT TRANSFERS

Colored rolls of vinyl material that are cut individually (each color is laid/pressed separately). Vinyl transfers are durable, lightweight and come in a variety of colors.



## PRODUCT TYPES

Classic, Nylon, Super Glitter, Stretch, Electric, Metallic, Strip Flock, Reflective, Holographic, Sub Block, Twinkle and Glow in the Dark.

## APPLICATION

Adheres to cotton, polyester, cotton-poly blends, dri-fit, nylon, tri-blends and spandex.

*\*Application can vary by product type.*

For the most up to date application instructions visit our website.

[WWW.APEXTRANSFERS.COM](http://WWW.APEXTRANSFERS.COM)

## COLORS

Colors shown are for reference only. Verify selected colors with a Pantone book or a vinyl color chart. Colors shown are Classic Vinyl and Super Glitter options. Visit [www.apextranfers.com](http://www.apextranfers.com) for more products and colors!

WHITE	BLACK	SILVER	GREY	CHARCOAL	BROWN	DARK MAROON	MAROON	BURGUNDY	RED
BRIGHT RED	HIBISCUS	CARDINAL	TEXAS ORANGE	ORANGE	ORANGE SODA	SUN	YELLOW	LEMON	GOLD
VEGAS GOLD	CREAM	TAN	CHOCOLATE	LIME	GREEN APPLE	GREEN	CADETTE GREEN	DARK GREEN	TURQUOISE
POWDER BLUE	SKY BLUE	PALE BLUE	ROYAL BLUE	NAVY BLUE	PURPLE	WICKED PURPLE	LILAC	PASSION PINK	PINK
BUBBLE GUM	MELON	LIGHT PINK	FL. YELLOW	FL. ORANGE	FL. GREEN	FL. PINK	FL. BLUE	FL. RASPBERRY	FL. CORAL





MORE COLORS/PRODUCTS AVAILABLE!  
[WWW.APEXTRANSFERS.COM](http://WWW.APEXTRANSFERS.COM)

## NAMES & NUMBERS

Names and numbers can be cut in any of the layouts/fonts shown. No proofs are provided.

PRE-SPACED  
NAME



STYLE: straight,  
arched or stacked

PRE-SPACED  
NUMBER



PRE-SPACED  
NAME & NUMBER



STYLE: straight or  
arched (name)

**ATHLETIC BLOCK** 0123456789

**PLAIN BLOCK** 0123456789

**WIDE BLOCK** 0123456789

**IMPACT** 0123456789

**AACHEN** 0123456789

**DOM** 0123456789

**TIFFANY** 0123456789

**CENTURY** 0123456789

**HORIZON** 0123456789

**BEDROCK** 0123456789

*Brush Script* 0123456789

*Athletic Script* \*numbers not available

## ART REQUIREMENTS

Artwork must meet the requirements below in order to be cut. The sizings listed are only guidelines. The number of cavities can also play into what we can cut. \*Artwork shown is not to scale.

### FILE FORMATS

Vector files are preferred. Non vector files may acquire additional charges to base set up fee depending on complexity.

\*All custom vinyl orders have a set up fee.

### CONVERT FONTS

All type must be converted to a non-editable format.

### CHECK DETAIL

Artwork that does not meet these requirements will be adjusted. Proofs are always sent to verify details.

MINIMUM LINE THICKNESS  
2.16 pt. or .03"



MINIMUM NEGATIVE SPACE  
2.16 pt. or .03"



Visit [APEXTRANSFERS.COM](http://APEXTRANSFERS.COM) for latest pricing.

# DIGITAL PRINT HEAT TRANSFERS

Digital Prints are a white printable vinyl material that is cut per logo. Digital Prints are full color, opaque, extremely durable and will stretch with your garment.



## PRODUCT TYPES

Flexi-Print, Dura-Print and Subli-Print.

## APPLICATION

### FLEXI-PRINT

Cotton, polyester, cotton-poly blends, dri-fit, tri-blends and spandex.

### DURA-PRINT

Difficult to adhere to fabrics.

### SUBLI-PRINT

Sublimated fabrics to help prevent migration issues.

For the most up to date application instructions visit our website.

[WWW.APEXTRANSFERS.COM](http://WWW.APEXTRANSFERS.COM)

## COLORS

Specify any Pantones needed when ordering, be sure to verify selected colors with your Pantone book. If you do not select colors we will print directly from your provided art file. Do not send artwork in RGB color mode (monitor/video). RGB uses a different range of colors that you cannot achieve with CMYK printing. Please note that colors can look different from screen to print. 100% Pantone match cannot be guaranteed.

## ART REQUIREMENTS

Artwork must meet the requirements below in order to be cut. The sizings listed are only guidelines. The number of cavities can also play into what we can cut. *\*Artwork is not to scale.*

### FILE FORMATS

Vector files are preferred. Non vector files may acquire additional charges to base set up fee depending on complexity.

\*All digital print orders have a set up fee.

### CONVERT FONTS

All type must be converted to a non-editable format.

### CHECK DETAIL

Artwork that does not meet these requirements will be adjusted. Proofs are always sent to verify details.

MINIMUM LINE THICKNESS  
4.32 pt. or .06"



MINIMUM NEGATIVE SPACE  
4.32 pt. or .06"



Rhinestones are high quality Korean-made stones. Spangles are light weight, flat to the touch and sequin-like. Both are easy to apply and come in a variety of colors.

# RHINESTONE & SPANGLE

## HEAT TRANSFERS



### APPLICATION

Cotton, polyester, cotton-poly blends, dri-fit and spandex.

For the most up to date application instructions visit our website.

[WWW.APEXTRANSFERS.COM](http://WWW.APEXTRANSFERS.COM)



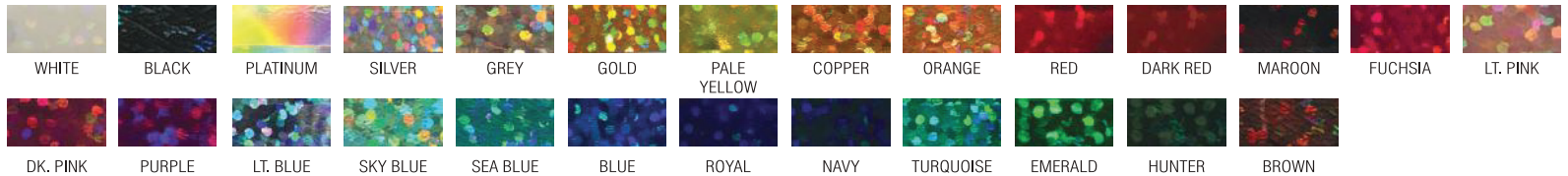
### COLORS

Additional rhinestone or spangles colors may be available.

#### RHINESTONES



#### HOLOGRAPHIC SPANGLES



#### GLOSSY SPANGLES



#### MATTE SPANGLES



WE OFFER STOCK NAMES IN RHINESTONES!  
CONTACT US FOR MORE DETAILS.



Visit [APEXTRANSFERS.COM](http://APEXTRANSFERS.COM) for latest pricing.

RHINESTONES-SPANGLES 14

# STICKERS

VINYL | HELMET | CLING

Stickers and clings can be full color and are contour cut to your artwork. We offer a range of different materials to fit your decorating needs.

## PRODUCT TYPES

### VINYL STICKER

Indoor/outdoor use and semi-permanent adhesive.

### HELMET STICKER

Stretches with surface and semi permanent adhesive.

### WINDOW CLINGS

Applies to any smooth surface and fully removable.

\*Applied from the inside facing out.

## LAMINATE VS. MASK

Laminate is a clear protective layer added to stickers.

Mask is a carrier sheet used to apply stickers, and removed once the sticker is applied. Adding laminate or mask is an additional fee.

\*Window clings cannot be cut with a laminate or mask.

## COLORS

Specify any Pantones needed when ordering, be sure to verify selected colors with your Pantone book. If you do not select colors we will print directly from your provided art file. Do not send artwork in RGB color mode (monitor/video). RGB uses a different range of colors that you cannot achieve with CMYK printing. Please note that colors can look different from screen to print. 100% Pantone match cannot be guaranteed.

## SINGLE STICKERS VS. STICKER PACKS

Stickers can be cut per the number of logos needed or by the packs specified below.

### SINGLE STICKERS

Cut per sticker in most size/shape needed.



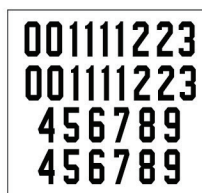
### HELMET PACK

5" x 5" space for two logos.  
1" tall numbers in 1 or 2 color.  
Must be numbers shown.



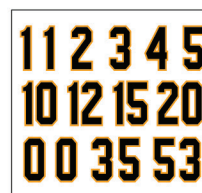
### NUMBER PACK

1.75" tall numbers in 1 or 2 colors.  
Must be numbers shown.



### NUMBER SETS

1" or 2" tall numbers in 1 or 2 colors.  
Order only the numbers needed.  
Ten 2-digit numbers per sheet.



Discover Apex's Laser Etched Faux Leather Patches for a premium branding touch. Our precision laser etching brings your design to life in 15 vibrant colors, offering a durable and eco-friendly way to elevate your brand. Perfect for adding a sophisticated, personalized flair.

# FAUX LEATHER PATCHES

SEWN | HEAT APPLIED



## APPLICATION

### SEWN

Any material you can sew onto.  
*\*Bean stitch only.*

### HEAT APPLIED

Cotton, polyester, cotton-poly blends, fleece and acrylics.

For the most up to date application instructions or to download your sew file visit our website.

[WWW.APEXTRANSFERS.COM](http://WWW.APEXTRANSFERS.COM)



## COLORS

Offered in 15 stock colors. Stripe color is etched color.



BLACK | GOLD



BLACK | SILVER



BLUE | SILVER



DK. BROWN | BLACK



LT. BROWN | BLACK



GRAY | BLACK



PINK | BLACK



PURPLE | BLACK



RED | BLACK



RUST | GOLD



RUST | SILVER



TEAL | BLACK



WHITE | BLACK



BAMBOO | BLACK



RAWHIDE | BLACK



All faux leather patches come standard with a heat seal backing

Looking to sew down your faux leather patch?  
We can create a sew file for you!

# SUBLIMATED APPLIQUE

## SEWN | HEAT APPLIED

White applique that is sublimated with your design and die cut to a custom shape. Sublimated applique can be sewn on or applied with a heat press (must verify product type when ordering).



### APPLICATION

#### SEWN

Any material you can sew onto.

*\*All embroidery elements will be set up in your sew file and applied by you with an embroidery machine.*

#### HEAT APPLIED

Cotton, polyester, cotton-poly blends, fleece and acrylics.

*\*No embroidery elements.*

For the most up to date application instructions or to download your sew file visit our website.

[WWW.APEXTRANSFERS.COM](http://WWW.APEXTRANSFERS.COM)

### COLORS

Use stock colors or call out Pantones when ordering to ensure the best results. If you do not select colors we will print directly from your provided art file. Do not send artwork in RGB color mode, RGB uses a different range of colors that you cannot achieve with CMYK printing. Please note that colors can look different from screen to print. 100% Pantone match cannot be guaranteed.

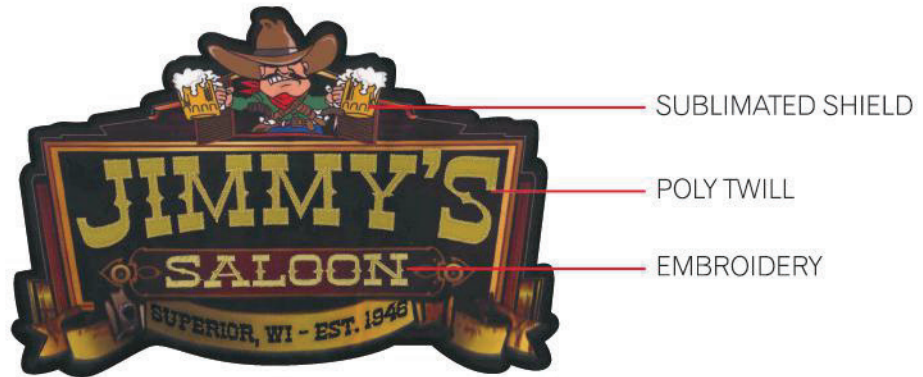
									
WHITE	BLACK	RED	ROYAL	NAVY	LIGHT GOLD	KELLY	DARK GREEN	SILVER	GRAY
									
ORANGE	COLUMBIA BLUE	ARMY TAN	CREAM	CARDINAL	TEAL	YELLOW	PROCESS BLUE	PURPLE	LIGHT ORANGE
									
OLD GOLD	BROWN	MAROON	KHAKI	VARSITY GOLD	PINK	VEGAS GOLD	HOT PINK	AIR FORCE BLUE	GRAPHITE
									
NEON GREEN	DEVIL RED	GREEK PINK	IVORY	TEXAS ORANGE					

COLOR CHARTS ARE AVAILABLE!  
CONTACT US FOR MORE DETAILS.



## MULTI MEDIA

Customize your design even further by combining sublimated applique with our regular poly twill, additional embroidery, or any of our other decorating methods. Example shown is for sewn sublimated applique only. All embroidery elements will be set up in your sew file and applied by you with an embroidery machine.



## SUBLIMATED NUMBERS

Available in four stock fonts and multiple size/color combinations. Custom number fonts are available for an additional fee.

### STANDARD FONTS

**0123456789**

Athletic Block

**0123456789**

PLAIN BLOCK

**0123456789**

IMPACT

**0123456789**

HORIZON



COLORS: 1-3 colors

SIZE: 2", 3", 4", 6", 8", 10" and 12".

## SUBLIMATED NAME BARS

Name bars are available in 2 different sizes with correlating letter heights.

### STANDARD FONTS

**ATHLETIC BLOCK**

**PLAIN BLOCK**



CUSTOM FONTS AVAILABLE!  
ADDITIONAL SET UP FEES APPLY, CONTACT US FOR DETAILS.



# APPLIQUE & DIGITIZING

## SEWN | HEAT APPLIED

Applique is fabric that is cut and applied to your garment using an embroidery machine or heat press. Applique will give you a traditional athletic look. Digitizing is a process that converts your design into a fully embroidered logo.



### FABRIC TYPES

Poly Twill, Cotton Fray and Felt.

### APPLICATION

#### SEWN

Any material you can sew onto.

*\*All embroidery elements will be set up in your sew file and applied by you with an embroidery machine.*

#### HEAT APPLIED

Cotton, polyester, cotton-poly blends, fleece and acrylics.

*\*No embroidery elements.*

For the most up to date application instructions or to download your sew file visit our website.

[WWW.APEXTRANSFERS.COM](http://WWW.APEXTRANSFERS.COM)

### COLORS

Colors shown are for reference only. Verify selected colors with a Pantone book or fabric swatches. Not all colors are available in heat applied options.

#### POLY TWILL

									
#1 WHITE	#2 BLACK	201 C #3 RED	286 C #4 ROYAL	296 C #5 NAVY	130 C #6 LIGHT GOLD	348 C #7 KELLY	343 C #8 DARK GREEN	COOL GREY 5 C #9 SILVER	422 C #10 GRAY
									
172 C #11 ORANGE	646 C #12 COLUMBIA BLUE	147 C #13 ARMY TAN	7501 C #14 CREAM	195 C #15 CARDINAL	321 C #16 TEAL	109 C #17 YELLOW	PROCESS BLUE C #18 PROCESS BLUE	273 C #19 PURPLE	165 C #20 LIGHT ORANGE
									
112 C #21 OLD GOLD	476 C #22 BROWN	7645 C #23 MAROON	7502 C #24 KHAKE	1235 C #25 VARSITY GOLD	495 C #26 PINK	116 C #27 VEGAS GOLD	191 C #28 HOT PINK	2154 C #30 AIR FORCE BLUE	COOL GREY 11 C #31 GRAPHITE
									
802 C #32 NEON GREEN	186 C #33 DEVIL RED	226 C #34 GREEK PINK	7499 C #35 IVORY	1605 C #36 TEXAS ORANGE	#37 OPTIC YELLOW				

NOT SEEING WHAT YOU ARE LOOKING FOR?  
WE CAN SUBLIMATE A CUSTOM COLOR ON POLY TWILL FOR AN ADDITIONAL FEE.



## COTTON FRAY Not available in heat applied option.

#201 NATURAL	#202 IVORY	#203 WHITE	#204 BLACK	#205 CLOUD	#206 KHAKI	#207 MAIZE	#208 LEMON	#209 DIJON	#210 GOLD
#211 ORANGE	#212 PUMPKIN	#213 PINK	#212 FUCHSIA	#215 RED	#216 TOMMY RED	#217 BRICK	#218 WINE	#219 LIGHT BLUE	#220 BLUEBERRY
#221 ROYAL	#222 SLATE	#223 NAVY	#224 CHARCOAL	#225 PURPLE	#226 LIME	#227 JALAPENO	#228 OLIVEWOOD	#229 EMERALD	#230 DARK GREEN
#231 VEGAS GOLD	#232 SAGE	#233 TAUPE	#234 GOLDEN BROWN	#235 NUTMEG	#236 ESPRESSO				

## FELT Not available in heat applied option.

#101 WHITE	#102 ANTIQUE	#103 EGGSHELL	#104 LIGHT GOLD	#105 ORANGE	#106 OLD GOLD	#108 CARDINAL	#109 PURPLE	#110 NAVY	#111 ROYAL
#112 BABY BLUE	#113 KELLY	#114 DK. GREEN	#115 BLACK	#116 GREY	#117 BROWN	#118 RED	#119 PIRATE GREEN	#120 PINK	#122 CRYSTAL BLUE
#123 BURGUNDY	#124 CHARCOAL	#125 SILVER							

## STOCK NAMES

Names are available in two different stock fonts and sizes.

### STANDARD FONTS

**ATHLETIC BLOCK**

**PLAIN BLOCK**



STYLE: straight or arched.  
SIZE: 2" or 3" tall.

## STOCK NUMBERS

Numbers are available in a variety of fonts and sizes.

### STANDARD FONTS

**0123456789**

ATHLETIC BLOCK

**0123456789**

PLAIN BLOCK



STYLE: straight  
SIZE: 2", 3", 4", 6", 8", 10" and 12".

### DELUXE FONTS

AACHEN **0123456789**  
DOM **0123456789**  
BEDROCK **0123456789**  
TIFFANY **0123456789**

BELWE **0123456789**  
HORIZON **0123456789**  
COMPACT **0123456789**  
COOPER **0123456789**

CLARENDON **0123456789**  
OKAY **0123456789**  
IMPACT **0123456789**  
CRILLE **0123456789**

## DIGITIZING

We offer full digitizing services. Digitizing is a process that converts your design into a full embroidery format. We offer top quality work with fast turn around times.



# ORDER PROCESSING

## AFTER PLACING YOUR ORDER

EMAIL OR ORDER ONLINE

orders@apextranfers.com

www.apextranfers.com

### 1 SALES ORDER ACKNOWLEDGMENT

You will receive an order acknowledgment same day or by noon the next business day if your order is placed late afternoon or after business hours. If you do not receive an order acknowledgment call and verify we have received your order and that the email address on file is correct. Verify all areas of your acknowledgment. If you see any errors please call and reference your sales order number to correct these issues.



9785 Gateway Rd  
Elk River, MN 55330  
763.241.4634

#### Order Acknowledgement

Page#	1
Order#	S195043
Customer#	0499
Entered By	Sandy Hill
Date	05/10/2021
Customer PO#	YOUR PO NUMBER
Buyer	SANDY HILL

#### Sales Order Number

Custom number given to each order that is placed. If any changes are needed to an order you must reference this number. This number is used to reference art, colors, quantity, etc.

#### Customer Provided Purchase Order Number

No formal PO is mandatory, although highly recommended. A PO is any easy reference for you and Apex, especially if you have several orders in house.

#### Scheduled Ship Date

This date may be updated after art approval, depending on time and date of approval. Be sure to verify on your updated order acknowledgment.

#### Design Number

All artwork is saved by our artists under this number in our production database. Use this number for reorders or reference for similar design and or color matches, especially for Ultra Ink™.

#### Quantity


Depending on product this can refer to the amount of logos or sheets ordered. If quantity is unknown a place holder of 1 will be used.

#### Product Type

If you are unsure if product type we entered is correct, please call and discuss with a customer service representative. Each art proof will state product type.

**Bill To:**  
Apex - Customer Sample Account  
9785 Gateway Road NW  
Elk River, MN 55330

**Ship To:**  
YOUR SHIP TO ADDRESS  
9785 GATEWAY RD NW  
Elk River, MN 55330

Ship Date	Not Before	IN Hands	Terms	Ship Via	Phone	Fax	Agent	
05/11/2021			CCard	UPS Ground	763 241 4634			
2132184X RAYMOND RAMS								
			2132184X1 RED/ GREY / WHITE Screen Print SCREEN 1					
Decoration# Description Type Location Size Instruction								
				Design Detail				
				SCREEN 1 Screen Print: RED/ GREY / WHITE				
Description				QTY		Total	Price	Extended
SEI3 EasyInk 3 color				48		48	5.99	287.52
Description				QTY		Total	Price	Extended
SPCUT Screenprint cut apart 8-250 sheets				1		1	20.00	20.00
Total						49		307.52

#### Shipping Address & Method

If changes are needed please call and reference your sales order number. Ask for an updated order acknowledgment to verify the changes made are correct.

#### Design Image

An image of your design will be on all updated acknowledgments (after approval) or any reorders. Call and reference sales order number with any concerns.

#### Product Total

Credit Card customers will be charged for the product total before it enters production.

\*Note: Shipping will be charged on credit card when invoiced.

### 2 ART PROOFS

Not all products/orders require an art proof. Depending on product please allow roughly 2 business days before receiving your proof. Once an art proof is approved you will receive and updated order acknowledgment with any changes.

### 3 PRODUCTION TIMES

Production times vary by product and current production schedule. The time frames listed below are only a reference. Your ship date will be listed on your sales order acknowledgment. Rush charges may be available.

#### SCREEN PRINTED TRANSFERS orders received by 12 p.m. CT

Ultra Ink™	3-5 business days
Easy Ink 1 color - ready to print	next business day
Easy Ink needs art or 2+ colors	2-4 business days

#### APPLIQUE orders received by 5 p.m. CT

Applique	5 business days
Sublimated Applique	5 business days

#### VINYL/DIGITAL

Vinyl Transfers	5 business days
Digital Transfers	5 business days
Hot Printz - Direct to Film	3-5 business days
Stickers/Window Clings	5 business days

#### OTHER PRODUCTS

Sublimation Transfers	2-3 business days
Rhinestones/Spangles	7-10 business days
Digitizing	3-5 business days

### 4 SHIPPING

You will receive a shipping notice with tracking information once your order has left our facility (5 p.m. CT).

### 5 PAYMENT

All orders will be charged before entering production. New accounts are credit card only. Net terms will only be granted after approved credit application and personal guarantee. Interest is applied to any accounts over 60 days past due at 1.5% per month. Any account over 60 days will have all orders held until the account is made current.



# COMPANY POLICIES

## SHIPPING METHODS

All orders are FOB Elk River, MN. Apex will not be held responsible for any delivery that is delayed or lost by freight carrier. All orders will be charged before leaving our facility.

**UPS**  
(preferred shipping method)  
**SPEEDEE**  
(surrounding states)  
**PICK-UP**  
**COURIER**  
(local Minneapolis/St. Paul area)

## PAYMENT & TERMS

All new accounts are prepaid, credit card or COD. Net 30 terms will be granted only after approved credit application and personal guarantee. Interest will be applied to any accounts over 60 days past due at a rate of 1.5% per month. Any account 60 days over due will have orders held until the account is brought current. Any accounts repeatedly delinquent will be returned to COD status.

## ORDER CHANGES

We will make every effort to accommodate requests for order changes, however, customers will be responsible for any work already completed. We may require a new order to be submitted for the change if the original order is already completed.

## ORDER RETURNS


We do not accept any returns on custom cut goods. For roll goods, call for a return authorization within 5 business days of receipt.

## ORDER ERRORS

We must be notified within 5 business days of receipt of an order regarding any errors. Apex limits its liability to our products and will not be held responsible for any decorated or damaged garments due to an order that was produced incorrectly. Prior to decorating your garments, please confirm all design colors, spelling, size and layout are correct. In regards to billing discrepancies, Apex must be notified of errors within 10 days of receipt of invoice.

## COPYRIGHTS

Apex indemnifies itself from responsibility of misuse of any copyrighted designs. It is the customer's responsibility to make sure they have the proper authority to use any logo submitted. Any and all logos we display are the property of their respective owners and are merely representative of the type of quality of the work we can provide. Apex will request proof of proper authority in any situation we deem necessary. Apex is firmly committed to protecting any and all copyright laws.

 1.877.935.7766 | 763.241.4634

 [www.apextranfers.com](http://www.apextranfers.com)

 [orders@apextranfers.com](mailto:orders@apextranfers.com)

 9785 Gateway Road NW  
Elk River, MN 55330





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## CONTACT

1.877.935.7766

orders@apextranfers.com

9785 Gateway Road  
Elk River, MN 55309

## FOLLOW US!



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